

ISO TUBI

STAINLESS STEEL
PIPES AND FITTINGS

PRODUCT CATALOGUE NUMEPRESS 304

MAT. 1.4301

STAINLESS STEEL
TUBES AND FITTINGS



June 2023

isotubi.com

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for the latest edition



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INTRODUCTION

Isotubi, S.L., is part of Grupo Lapuente, has been working in the stainless steel world for more than 40 years. As a result of this experience our company is able to offer a competitive product which meets the most important quality requirements in the international markets.

Our main challenges are to know about the concrete needs of our customers, to adapt our products and processes to the new technologies and to make a constant effort in improving our customer service.

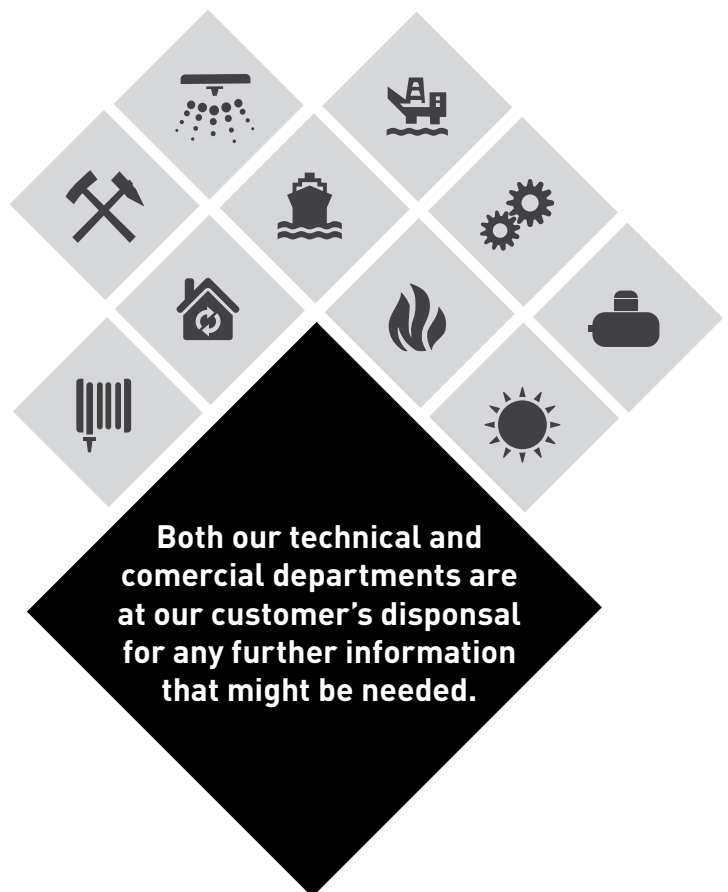
Both our production and quality control processes are certified by TÜV according to the ISO 9001 Norm. We also hold the main European Approvals for our products and processes: AD Merkblatt (Germany), 97/23/CE Pressure Equipments Directive, CERTIF (Portugal), DVGW (Germany), SVGW, ÖVGW, Nume-press TÜV product certificate (Spain and Portugal), LLOYDS, WATERMARK, SITAC, CSIRO, NSF, FM, WRAS, STO, ABS and DNV Approval for ships.

NUMEPRESS SYSTEM

We are presenting in this catalogue our range of NUMEPRESS products, the stainless steel tube and Pressfitting system which allows making facilities in a very easy way, without using welding or threads, saving a considerable amount of time and money.

Our factory and warehouse, located in Barcelona, has an important stock at our customer's disposal, so delivery terms are extremely short. As we are manufacturers, we can also offer specialized products to our customers when needed.

These are the main applications of our system: compressed air, heating facilities, sanitation facilities, fire-extinguishing system (sprinkler), solar energy, plumbing, industrial facilities, shipping facilities, mining and gas.



The pressfitting tool can be manual, battery or electrically-powered. There is a corresponding easily exchangeable jaw for each diameter which is placed in the tool cylinder.

Most of the machines that exist in the market allow pressing **NUMEPRESS** fittings properly from diameter 15 mm to diameter 54 mm. Each diameter needs its own jaw or collar. There is one machine that presses from 15 mm to 54 mm and another one that presses from 76,1 mm to 168,3 mm.

M profile jaws or collars should always be used. In case of doubt, please ask our technical department.



Technical data	UAP4L	MAP2L19	UAP100L	ACO203XL	ACO 401
Power supply	18 V / 3 Ah	1.5 Ah / 3 Ah	18 V / 3 Ah	18 V / 3,0 Ah Li-Ion	18 V / 3 Ah
Power	-	-	-	450 W	400 W
Dimensions (L x W x H)	512 x 81 x 317 mm	370 x 75 x 116 mm	567 x 81 x 359 mm	460 x 83 x 113 mm	660 x 100 x 250 mm
Weight	4,3 Kg	3,1 Kg	12,7 Kg	3,9 Kg	13 Kg
Piston force	32 kN	19 kN	120 kN	32 kN	100 kN

GENERAL SALES TERMS

All sales made by ISOTUBI, S.L. are according to these general sales terms.

- 1.** All pieces need to be inquired before placing the definitive orders.
- 2.** ISOTUBI, S.L. declines all responsibility for potential damages occurred during transportation.
- 3.** ISOTUBI, S.L. will communicate the minimum amount needed in each order to include transportation cost in the price.
- 4.** The delivery term showed in our order confirmation has only an indicative character.
- 5.** The seller has the right to send a +/- 10% of the quantity ordered by the customer.
- 6.** In case of a N^on-payment of an invoice at its due-date, ISOTUBI, S.L. will stop all further deliveries.
- 7.** In case of a definitive unpayment ISOTUBI, S.L. will initiate legal actions.
- 8.** ISOTUBI, S.L. won't accept returns of material after 15 days from delivery. In case of a return, it is compulsory to send all documents and information concerning delivery and a report of the defects. ISOTUBI, S.L. won't accept any return of material in case of a bad use of the product by the customer. We warranty our system exclusively when both tubes and fittings have been delivered by ISOTUBI, S.L.
- 9.** ISOTUBI, S.L. won't accept any complaint caused by a negligence in the use of the pressing machines.

FIG.01



MAT: AISI 304

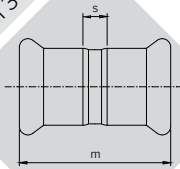


FIG.02



MAT: AISI 304

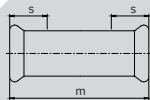
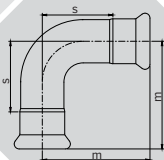


FIG.03



MAT: AISI 304



COUPLING

Dimensions	m	s	N° pieces/Bag	Art. N°
15	49	8	20	F01154
18	50	8	20	F01184
22	50.5	8	20	F01224
28	55	8	20	F01284
35	70	18	10	F01354
42	78	18	4	F01424
54	85.5	18	4	F01544
76.1	140.5	33	1	F01764
88.9	160	45	1	F01884
108	197	58	1	F011084
139.7	250	54	1	F0113924
168.3	300	64	1	F0116824

SLIP COUPLING

Dimensions	m	s	N° pieces/Bag	Art. N°
15	80	27.5	20	F02154
18	80	27.5	20	F02184
22	71	19.5	20	F02224
28	84	22	20	F02284
35	99	26	10	F02354
42	114	30	4	F02424
54	136	34	4	F02544
76.1	226	54	1	F02764
88.9	255	58	1	F02884
108	300	71.5	1	F021084

90° F-F ELBOW

Dimensions	m	s	N° pieces/Bag	Art. N°
15	48	28	20	F03154
18	52	32	20	F03184
22	61	40	20	F03224
28	71.5	49	10	F03284
35	74	48	10	F03354
42	86	56	4	F03424
54	105.5	71.5	2	F03544
76.1	177	123.5	1	F03764
88.9	181	123	1	F03884
108	214	140	1	F031084
139.7	314	216	1	F0313924
168.3	386	268	1	F0316824

90° M-F ELBOW

Dimensions	m	h	s	N° pieces/Bag	Art. N°
15	48	67	28	20	F04154
18	52	65	32	20	F04184
22	61	74	40	20	F04224
28	71.5	82	49	10	F04284
35	74	85	48	10	F04354
42	86	96.5	56	4	F04424
54	105	113.5	71.5	2	F04544
76.1	177	195	123.5	1	F04764
88.9	181	202	123	1	F04884
108	214	240	140	1	F041084
139.7	314	322	216	1	F0413924
168.3	386	404	268	1	F0416824

FIG.04



45° F-F ELBOW

Dimensions	m	s	N° pieces/Bag	Art. N°
15	34.5	14.5	20	F05154
18	36	16	20	F05184
22	41	20	20	F05224
28	46	24	10	F05284
35	49,4	23,4	10	F05354
42	56,7	26,7	4	F05424
54	66.5	33	2	F05544
76.1	111	57.5	1	F05764
88.9	114	56	1	F05884
108	138	64	1	F051084
139.7	203	105	1	F0513924
168.3	252	134	1	F0516824

FIG.05



45° M-F ELBOW

Dimensions	m	h	s	N° pieces/Bag	Art. N°
15	34.5	47	14.5	20	F06154
18	36	48.5	16	20	F06184
22	41,0	52	20	20	F06224
28	46	58	24	10	F06284
35	49,4	60,4	23,4	10	F06354
42	56,7	69,7	26,7	4	F06424
54	66.5	75,4	33	2	F06544
76.1	111	128	57.5	1	F06764
88.9	114	135	56	1	F06884
108	138	169	64	1	F061084
139.7	203	210	105	1	F0613924
168.3	252	253	134	1	F0616824

FIG.06

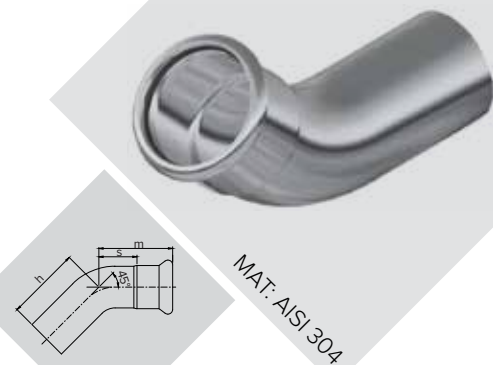
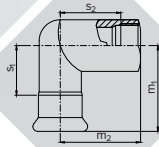


FIG.07



MAT: AISI 304



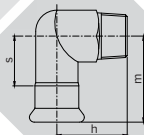
FEMALE ANGLE ADAPTOR

Dimensions	m ₁	m ₂	s ₁	s ₂	N° pieces/Bag	Art. N°
15-Rp 1/2"	57	37	37	24	20	F07151/24
18-Rp 1/2"	57	39	37	26	20	F07181/24
18-Rp 3/4"	59	46	39	31	10	F07183/44
22-Rp 3/4"	61,0	46	39	31	10	F07223/44
28-Rp 1"	67	54	44	37	10	F072814
35-Rp 1 1/4"	75	63	49	44	10	F073511/44

FIG.08



MAT: AISI 304



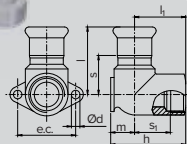
MALE ANGLE ADAPTOR

Dimensions	m	h	s	N° pieces/Bag	Art. N°
15-R 1/2"	57	37	37	20	F08151/24
18-R 1/2"	57	39	37	20	F08181/24
18-R 3/4"	59	46	39	10	F08183/44
22-R 3/4"	61,0	46	39	10	F08223/44
28-R 1"	67	54	44	10	F082814
35-R 1 1/4"	75	63	49	10	F083511/44
42-R 1 1/2"	84	67	54	2	F084211/24
54-R 2"	93	78	60	2	F085424

FIG.09



MAT: AISI 304



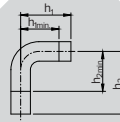
F ELBOW WITH WALLPLATE

Dimensions	m	h	l ₁	l	Ød e.c.	s	s ₁	N° pieces/Bag	Art. N°	
NW-15-Rp 1/2"	14	44	30	50	5	34	28	17	20	F09151/24
NW-18-Rp 1/2"	14	44	30	50	5	34	30	17	20	F09181/24
NW-22-Rp 3/4"	18	52,0	34	55,0	6	40	33	20	20	F09223/44

90° ELBOW WITH PLANE ENDS

Dimensions	h_1	$h_{1min.}$	h_2	$h_{2min.}$	N° pieces/Bag	Art. N°
15	70	58	120	58	20	F10154
18	70	63	120	63	20	F10184
22	70	70	120	70	10	F10224
28	80	80	120	80	10	F10284
35	120	100	200	100	4	F10354
42	150	120	250	120	2	F10424
54	200	145	300	145	2	F10544
76.1	195	-	195	-	1	F10764
88.9	202	-	202	-	1	F10884
108	240	-	240	-	1	F101084

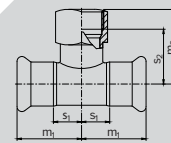
FIG.10



F TEE THREADED ADAPTOR

Dimensions	m_1	m_2	s_1	s_2	(*)	Art. N°
15-Rp 1/2"-15	32	36	12	23	20	F12151/24
18-Rp 1/2"-18	34	37	14	24	20	F12181/24
18-Rp 3/4"-18	34	41	14	26	20	F12183/44
22-Rp 1/2"-22	37,5	39	16	26	20	F12221/24
22-Rp 3/4"-22	37,5	44	16	29	20	F12223/44
28-Rp 1/2"-28	41	42	19	29	10	F12281/24
28-Rp 3/4"-28	41	46	19	31	10	F12283/44
28-Rp 1"-28	41	47	19	30	10	F122814
35-Rp 1/2"-35	50	45	24	32	10	F12351/24
35-Rp 3/4"-35	50	50	24	35	10	F12353/44
35-Rp 1"-35	50	51	24	34	10	F123514
35-Rp 1 1/4"-35	50	55	24	36	10	F123511/44
42-Rp 1/2"-42	57	48	27	35	4	F12421/24
42-Rp 3/4"-42	57	52	27	37	4	F12423/44
42-Rp 1"-42	57	53	27	34	4	F124214
42-Rp 1 1/2"-42	57	61	27	42	4	F124211/24
54-Rp 1/2"-54	68	55	34	41	2	F12541/24
54-Rp 3/4"-54	68	58	34	43	2	F12543/44
54-Rp 1"-54	68	59	34	41	2	F125414
54-Rp 2"-54	68	76	34	47	2	F125424
76.1-Rp 3/4"-76.1	113	71	59	56	1	F12763/44
76.1-Rp 2"-76.1	113	91	59	62	1	F127624
88.9-Rp 3/4"-88.9	128	78	70	63	1	F12883/44
88.9-Rp 2"-88.9	128	97	70	68	1	F128824
108-Rp 3/4"-108	150	87	81	72	1	F121083/44
108-Rp 2"-108	150	107	81	78	1	F1210824
139.7-2"-139.7	197	123	99	94	1	F12139224
139.7-3/4-139.7	197	105,5	99	90,5	1	F121393/424

FIG.12



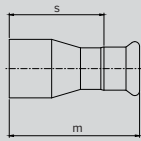
(*) N° Pieces/Bag

MF REDUCER

FIG.14



MAT: AISI 304



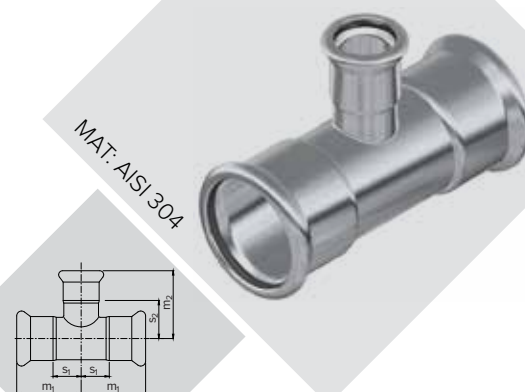
Dimensions	m	s	(*)	Art. N°
18-15	62	42	20	F1418154
22-15	64	44	20	F1422154
22-18	60	40	20	F1422184
28-15	68	48	20	F1428154
28-18	66	46	20	F1428184
28-22	65	45.5	20	F1428224
35-15	77	57	10	F1435154
35-18	77	57	10	F1435184
35-22	82,5	61.5	10	F1435224
35-28	74	52	10	F1435284
42-15	85	65	4	F1442154
42-18	87	67	4	F1442184
42-22	88,0	66.5	4	F1442224
42-28	82	60	4	F1442284
42-35	88	62	4	F1442354
54-15	92	72	4	F1454154
54-18	93	72,0	4	F1454184
54-22	93,5	72.5	4	F1454224
54-28	93	71	4	F1454284
54-35	101	75	4	F1454354
54-42	101	71	4	F1454424
76.1-22	122	100.5	1	F1476224
76.1-28	123	101	1	F1476284
76.1-35	126	100	1	F1476354
76.1-42	130	100	1	F1476424
76.1-54	132	98	1	F1476544
88.9-42	159	129	1	F1488424
88.9-54	162	128	1	F1488544
88.9-76.1	185	131	1	F1488764
108-54	179	145	1	F14108544
108-76.1	198	145	1	F14108764
108-88.9	206	148	1	F14108884
139.7-76.1	347	293	1	F141397624
139.7-88.9	340	282	1	F141398824
139.7-108	307	236	1	F1413910824
168.3-76.1	278	210	1	F141687624
168.3-88.9	379	321	1	F141688824
168.3-108	360	289	1	F1416810824
168.3-139.7	422	324	1	F1416813924

(*) N° Pieces/Bag

REDUCING TEE

Dimensions	m ₁	m ₂	s ₁	s ₂	(*)	Art. N°
18-15-18	34	40	14	20	20	F151815184
22-15-22	37.5	42	16	22	20	F152215224
22-18-22	37.5	42	16	22	20	F152218224
28-15-28	41	45	19	25	10	F152815284
28-18-28	41	45	19	25	10	F152818284
28-22-28	41	46,5	19	25	10	F152822284
35-15-35	50	48	24	28	10	F153515354
35-18-35	50	48	24	28	10	F153518354
35-22-35	50	49,0	24	28	10	F153522354
35-28-35	50	51	24	28	10	F153528354
42-15-42	57	51.5	27	31.5	4	F154215424
42-18-42	57	52	27	31	4	F154218424
42-22-42	57	52,0	27	31	4	F154222424
42-28-42	57	53	27	31	4	F154228424
42-35-42	57	57	27	31	4	F154235424
54-15-54	68	56.5	34	37.5	2	F155415544
54-18-54	68	56.5	34	37.5	2	F155418544
54-22-54	68	58,0	34	37.5	2	F155422544
54-28-54	68	60	34	38	2	F155428544
54-35-54	68	63	34	37	2	F155435544
54-42-54	68	67	34	37	2	F155442544
76.1-22-76.1	113	76,5	59	48	1	F157622764
76.1-28-76.1	113	72	59	49	1	F157628764
76.1-35-76.1	113	74	59	48	1	F157635764
76.1-42-76.1	113	76	59	46	1	F157642764
76.1-54-76.1	113	83	59	46,7	1	F157654764
88.9-22-88.9	128	75	72	55	1	F158822884
88.9-28-88.9	128	79	72	56	1	F158828884
88.9-35-88.9	128	81	72	55	1	F158835884
88.9-42-88.9	128	83	72	53	1	F158842884
88.9-54-88.9	128	90	72	53,7	1	F158854884
88.9-76.1-88.9	128	115	72	63	1	F158876884
108-22-108	150	86,0	81	64	1	F15108221084
108-28-108	150	88	81	65	1	F15108281084
108-35-108	150	90	81	64	1	F15108351084
108-42-108	150	95	81	65	1	F15108421084
108-54-108	150	99	81	65	1	F15108541084
108-76.1-108	150	126.5	81	73	1	F15108761084
108-88.9-108	150	136	81	74	1	F15108881084
139.7-76.1-139.7	197	143	99	88	1	F151397613924
139.7-88.9-139.7	197	153	99	95	1	F151398813924
139.7-108-139.7	197	167	99	96	1	F1513910813924
168.3-76.1-168.3	257	157	139	103	1	F151687616824
168.3-88.9-168.3	257	167	139	110	1	F151688816824
168.3-108-168.3	257	182	139	111	1	F1516810816824
168.3-139.7-168.3	257	211	139	113	1	F1516813916824

FIG.15

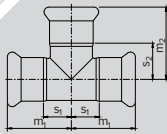


(*) N° Pieces/Bag

FIG.16



MAT: AISI 304



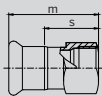
EQUAL TEE

Dimensions	m ₁	m ₂	s ₁	s ₂	N° pieces/Bag	Art. N°
15	32	39	12	19	20	F16154
18	34	39	14	19	20	F16184
22	37.5	43,0	16	22,0	20	F16224
28	41	47	19	25	10	F16284
35	50	53	24	27	10	F16354
42	57	60	27	30	4	F16424
54	68	71	34	37	2	F16544
76.1	113	110	59	55	1	F16764
88.9	128	128	72	69	1	F16884
108	150	154	81	85	1	F161084
139.7	197	197	99	99	1	F1613924
168.3	257	235	139	118	1	F1616824

FIG.17



MAT: AISI 304



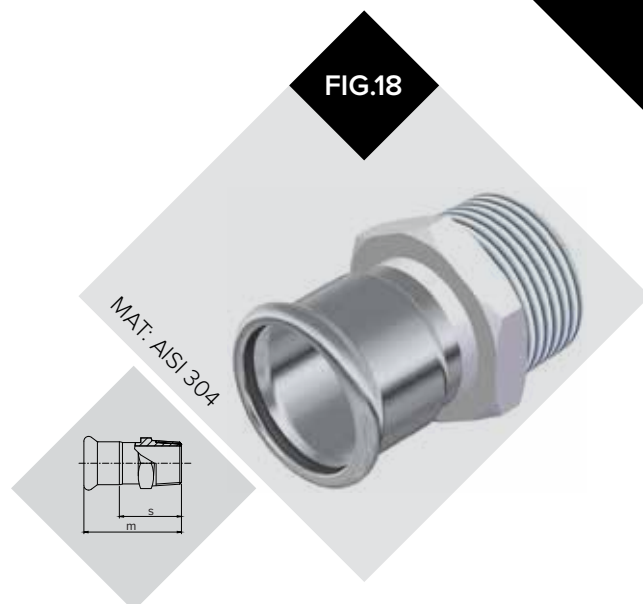
FEMALE ADAPTOR

Dimensions	m	s	N° pieces/Bag	Art. N°
15-Rp 3/8"	54	34	20	F17153/84
15-Rp 1/2"	54	34	20	F17151/24
15-Rp 3/4"	58	38	20	F17153/44
18-Rp 1/2"	54	34	20	F17181/24
18-Rp 3/4"	58	38	20	F17183/44
22-Rp 1/2"	54,0	32.5	20	F17221/24
22-Rp 3/4"	59,0	38	20	F17223/44
22-Rp 1"	60,0	39.5	20	F172214
28-Rp 3/4"	60	38	20	F17283/44
28-Rp 1"	60.5	38.5	20	F172814
28-Rp 1 1/4"	65	43	20	F172811/44
35-Rp 1"	64	38	10	F173514
35-Rp 1 1/4"	69	43	10	F173511/44
35-Rp 1 1/2"	73	47	10	F173511/24
42-Rp 1 1/4"	72	42	4	F174211/44
42-Rp 1 1/2"	77	47	4	F174211/24
54-Rp 1 1/2"	81	47	4	F175411/24
54-Rp 2"	90	56	4	F175424
76.1-Rp 2 1/2"	129	75.5	1	F177621/24
88.9-Rp 3"	118	60.5	1	F178834

MALE ADAPTOR

Abmessung	m	s	N° pieces/Bag	Art. N°
15-R 3/8"	48	28	20	F18153/84
15-R 1/2"	53.5	33.5	20	F18151/24
15-R 3/4"	57.5	37.5	20	F18153/44
18-R 1/2"	53.5	33.5	20	F18181/24
18-R 3/4"	58	38	20	F18183/44
22-R 1/2"	54,5	33.5	20	F18221/24
22-R 3/4"	58,5	37.5	20	F18223/44
22-R 1"	62.0	41	20	F182214
28-R 3/4"	60	38	20	F18283/44
28-R 1"	63	41	20	F182814
28-R 1 1/4"	67	45	20	F182811/44
35-R 1"	67	41	10	F183514
35-R 1 1/4"	71	45	10	F183511/44
35-R 1 1/2"	74	48	10	F183511/24
42-R 1 1/4"	75	45	4	F184211/44
42-R 1 1/2"	78	48	4	F184211/24
54-R 1 1/2"	82	48	4	F185411/24
54-R 2"	84	50	4	F185424
76.1-R 2 1/2"	127.5	74	1	F1821/24
88.9-R 3"	142	86	1	F188834
108-R 4"	155	73	1	F1810844

FIG.18



FLANGES ADAPTOR

Dimensions	D	k	b	d ₂	h	n*	z	(*)	Art. N°
15-DN 15	95	65	14	14	45	4	25	1	F19154
18-DN 15	95	65	14	14	47	4	27	1	F19184
22-DN 20	105	75	16	14	52	4	31	1	F19224
28-DN 25	115	85	16	14	56	4	34	1	F19284
35-DN 32	140	100	18	18	66	4	40	1	F19354
42-DN 40	150	110	18	18	74	4	44	1	F19424
54-DN 50	165	125	18	18	85	4	51	1	F19544
76.1-DN 65	185	145	20	18	132	4	78	1	F19764
88.9-DN 80	200	160	20	18	146	8	91	1	F19884
108-DN 100	220	180	20	18	169	8	100	1	F191084

FIG.19

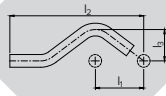


n* = Number of tal. \varnothing d₂
 (*) N° pieces/Bag

FIG.20



MAT: AISI 304



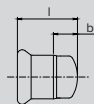
PRE-FORMED PIPE BRIDGE

Dimensions	l_1	l_2	l_3	N° pieces/Bag	Art. N°
15	57	158	37	20	F20154
18	60	165	40	20	F20184
22	65	178	44	20	F20224
28	74	210	50	10	F20284

FIG.21



MAT: AISI 304



PLUG

Dimensions	l	b	N° pieces/Bag	Art. N°
15	36	16	20	F21154
18	36	16	10	F21184
22	41,5	21,5	10	F21224
28	42	20	10	F21284
35	51	25	10	F21354
42	54	24	4	F21424
54	59	25	4	F21544
76.1	90	36	1	F21764
88.9	102	45	1	F21884
108	125	56	1	F211084

FIG.22



MAT: AISI 304



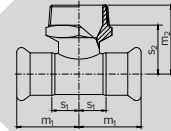
AIR TUBE PIPE BRIDGE

Dimensions	b	h	N° pieces/Bag	Art. N°
15	46	208	10	F23154
18	54	218	10	F23184
22	68	246	10	F23224
28	86	283	10	F23284

MALE TEE THREADED ADAPTOR

Dimensions	m ₁	m ₂	s ₁	s ₂	N° pieces/Bag	Art. N°
15-R 3/8"	32	34.5	12	21.5	20	F36153/84
15-R 1/2"	32	36	12	21	20	F36151/24
18-R 1/2"	34	36.5	14	21.5	20	F36181/24
18-R 3/4"	34	40.5	14	23.5	20	F36183/44
22-R 3/4"	35.5	43.5	16	26.5	20	F36223/44
28-R 1"	41	49.5	19	29.5	10	F362814
35-R 1 1/4"	50	56.5	24	34.5	10	F363511/44

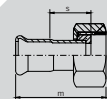
FIG.36



UNION GAS FEMALE THREADED

Dimensions	m	s	N° pieces/Bag	Art. N°
15-1/2"	63.5	34.5	20	F45151/24
15-3/4"	46	19.5	20	F45153/44
18-1/2"	65.5	34.5	20	F45181/24
18-3/4"	48	21.5	20	F45183/44
22-3/4"	65	36.5	20	F45223/44
22-1"	50.5	23.5	20	F452214
28-1"	73	39.5	20	F452814
28-1 1/4"	58	27.5	20	F452811/44
35-1 1/4"	76	38	10	F453511/44
35-1 1/2"	66.5	32	10	F453511/24
42-1 1/2"	82.5	41	4	F454211/24
42-2"	75	35.5	4	F454224
54-2"	91	47	2	F455424

FIG.45



CERTIFICATES



14001



9001

Av. Can Companyà, 15.
Pol. Ind. Comte de Sert 08755
Castellbisbal, Barcelona • Spain

Storage:
C/ Gibraltar, 12. • Pol. Ind. Fuente del Jarro
46988 Paterna (Valencia). Spain

Tel. + 34 93 771 16 97 • Fax. + 34 93 772 19 43
isotubi@isotubi.com • www.isotubi.com

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