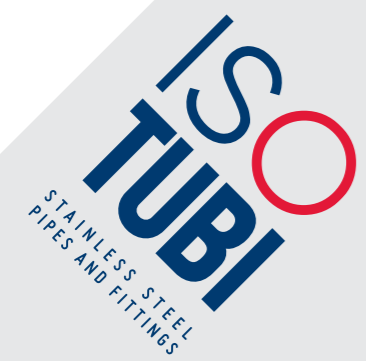


WORLDWIDE PRESENCE

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EXPORT
WORLDWIDE PRESENCE

XXL
SIZES

DN 125 = 139,7 mm
DN 150 = 168,3 mm
MAT. 1.4301



ISO TUBI

STAINLESS STEEL
PIPES AND FITTINGS

STAINLESS STEEL PRESSFITTINGS & TUBES

Mat. 1.4301
AISI 304



WELDED TUBES

Our welded stainless steel tubes are manufactured in accordance with the EN 10312 and EN 10.217-7 standards. This meets the 1.4404/1.4301 AISI 316L/AISI 304 standard under UNE EN 10088.

The tubes comply with DVGW W541 specifications.

Length 5/6 mts according to norms.

Dimensions	O.D. x wall thickness	O.D. x wall thickness
DN 12	15 x 1	15 x 0,6
DN 15	18 x 1	18 x 0,7
DN 20	22 x 1,2	22 x 0,7
DN 25	28 x 1,2	28 x 0,8
DN 32	35 x 1,5	35 x 1
DN 40	42 x 1,5	42 x 1,2
DN 50	54 x 1,5	54 x 1,2
DN 65	76,1 x 2	76,1 x 1,5
DN 80	88,9 x 2	88,9 x 2
DN 100	108 x 2	108 x 2
DN 125	139,7 x 2,6	139,7 x 2
DN 150	168,3 x 2,6	168,3 x 2



SYSTEM TECHNICAL SPECIFICATIONS

Joint type: O-ring resistant to hot water, ageing and the additives commonly used in drinking water. There are three kind of O-rings depending on its application (HNBR available also under request).

Fitting material: Stainless steel n° 1.4301 (AISI 304).
Characteristics:

- Hygienic, as demonstrated in many food and pharmaceutical industry applications.
- Minimum load loss, resulting in faster fluid flows.
- Excellent decorative finish avoiding need for additional painting or external protection costs.
- Less heat conduction than other materials.
- Good resistance to oxidation and good mechanical and deformation resistance at high temperatures.

Joint type: Cold joint ideal for joining thinwall stainless steel pipes.

Working pressure: Max 16 bar

Working temperature:

- With EPDM O-ring (black) -20 a +110 °C
- With FKM O-ring (green) -20 +200 °C dry app (hot air) or wet app (oils or primary solar energy circuits)
- With FKM O-ring (red) -10 a + 160 °C (constant); short exposure (peak value) max. +170/180 °C; max. 7 bar

Thickness of the fitting:

- 1.5 mm for diameters 15, 18, 22, 28, 35, 42, 54
- 2 mm for diameters 76.1, 88.9, 108, 139.7, 168.3

PRESSFITTING TOOLS

The pressfitting tool can be battery or electrically-powered. There is a corresponding easily exchangeable jaw for each diameter which is placed in the tool cylinder.

Most of the machines that exist on the market allow pressing NUMEPRESS fittings properly from diameter 15 mm to diameter 108 mm. Each diameter needs its own jaw or collar. A 32 Kn machine is required to obtain the optimal results. Please ask our technical department for XXL sizes tooling.

M profile jaws or collars should always be used.
In case of doubt, please ask our technical department.